

BW DIE LUBE 980

Water Soluble lubricants for aluminum die-casting

Description **BW DIE LUBE 980** is a highly concentrated emulsion of natural and synthetic lubricants and release components. It assures excellent casting release and lubrication of slides, cores, eject pins.

Benefits

1. Excellent casting release.
2. Excellent casting surface.
3. No build up or clogging of spray heads.
4. Suitable range is medium to high temperature.
5. No hazardous ingredients.

Typical properties

Items	Results	Test method
Appearance, conc	White emulsion	-
Specific gravity, 15/4 °C	0.990	ASTM D1122
PH	9.5	ASTM D1287
Flash point, °C, COC	None	ASTM D92

* Above test results are new fluid's typical properties, can be changed by quality improvement.

Application

1. Start with a 100:1 dilution, extend as release permits.
2. Ratios as high as 50 to 100 are common.

Term of validity 12 months from the date of manufacture at sealed state, 0 to 40 °C.

Safety information Refer to the our MSDS for safety information

- 1.attention subject (when use)
 - Completely remove existing fluids, chips from system.
 - Keep drum sealed.
 - Do not allow acid materials.
 - Storage drums laid and avoid contacting with land.

The information contained and the recommendations made in this data sheet are based upon data collected and believed by us to be correct. However, no guarantee or warranty of any kind, expressed or implied, is made herein with respect to the merchandise described and we assume no responsibility for the results or the use there of.